### Baccara solenoid diaphragm replacement

#### Present



### Description

Changing the Baccara dosing valve which being used in our FertiKit family.

The change relates to the closing element (diaphragm) that has been changed from VITON to EPDM.

The rest of the components such as: Solenoid, body, plunger and fittings, were not changed.

FROM MAY 2008, ALL THE FERTIKIT SYSTEMS THAT BEING MANUFACTURED WERE EQUIPED WITH THE NEW TYPE OF DOSING VALVE.

## Reasons for Update

After some complains from our customers regarding malfunctioning dosing valves, we have realized that the VITON diaphragm is less reliable than the EPDM one. We have conducted some tests involving our vendor to confirm that the EPDM diaphragm behaves better.

### **Technical Support**

- For those who have a Dosing Valves in their stock or, we will supply a replacement kit FOC. The replacement kit includes the diaphragm and the plunger.
- ◆ For those of you who have a faulty valves in the field, please check that the production date is later than the 1<sup>st</sup> of January 2007 (see **Dosing valve specification** bellow). In this case you'll get the replacement kit FOC.



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## SAP Catalogue Numbers

#### **New Dosing Valve**

70800-001790	BACCARA DOSING VALVE 1/2+EPDM 24VAC60Hz
70800-001785	BACCARA DOSING VALVE 1/2+EPDM 24VAC50Hz



#### Replacement Kit

70800-001850	BACCARA EPDM DIAPHRAGM F/DOSING VLV 1/2
	(INCLUDING PLUNGER)





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## Replacement Procedure

<u>Step 1:</u>
Unscrew the nut on the top and pull out the solenoid





<u>Step 3:</u>
Take out the plunger and keep its spring aside



<u>Step 2:</u>

Unscrew the bolts on the square plate and take out the cylinder





Step 4:
Replace the plunger with the new one and put the spring back





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Step 5: Cover the plunger with its cylinder and tight it by screwing back the square plate





<u>Step 7:</u>
Glue the EPDM sticker on VITON etching in the dosing valve body



Step 6: Slide the solenoid back and screw the nut on top

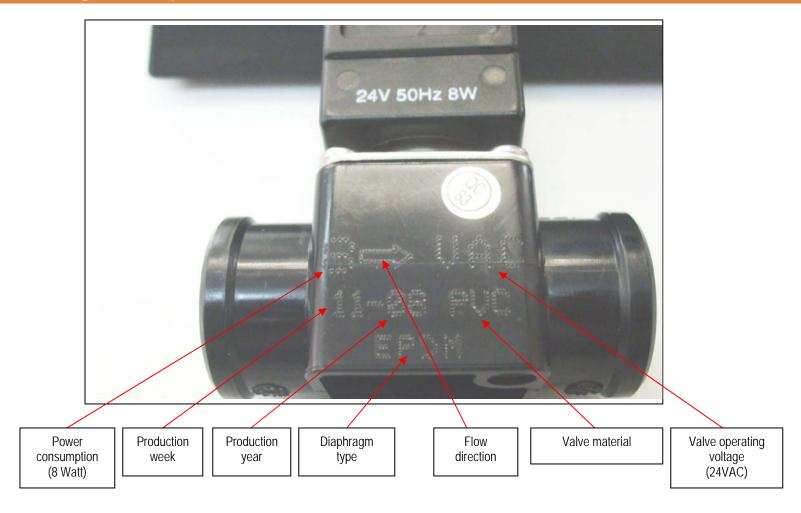






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## **Dosing Valve Specification**



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